

NITRALIFE

SOUTHERN AFRICA (PTY) LTD.

P.O. BOX 781793, SANDTON, 2146, SOUTH AFRICA. TEL: +27-11-706-7884 FAX: +27-11-706-5713 : EMAIL: sowry@nitralife.co.za

TYRE VOLUMES

| @ March | n 2005 | | | |
|---------|----------------------------|--------------------|---------------|----------------------------|
| | | | <u>LITRES</u> | |
| 1. | 900 R 20 | | 103 | |
| 2. | 1100 R 20, 12 R 22 | .5 , 315/80 R 22,5 | 130-140 | |
| 3. | 15 R 22.5 385/65 R 22.5 | | 165 | |
| 4. | 445/65 R 22 18 R 22.5 | | 250 | |
| 5. | 1600 X 24 | | 360 | |
| 6. | 1800 R 25 1800 R 33 | XHAD | 550 582 | |
| 7. | 20.5 R 25 | XHA | 430-500 | |
| 8. | 23.5 R 25 | XADN | 660 | |
| 9. | 26.5 R 25 | XADN | 910 | |
| 10. | 27.00 R 49 | XV | 2060 | |
| 11. | 29.5 X 25 , 29.5 x 2 | 29 | 1200 | |
| 12. | 33.00 X 51 | XPQ9 | 3000 | |
| 13. | 33.25 X 35 | XRD | 1750 | |
| 14. | 35/65 R 33 | | 1550 | |
| 15. | 36.00 R 51 | XRB | 3940 | |
| 16. | 37.00 R 57 | XDR | 4861 | CAT 789 Trucks |
| 17. | 40.00 R 57 | XKDI | 5630 | TITANS, HAULPACKS, EUCLIDS |
| 18. | 45/65 R 45 | | 3005 | KOMATSU WA800 |
| 19. | 46/90 R 57 | Bridgestone | 5840 | NOMATOU WAGOO |
| 20. | 50/80 R 57 | Michelin | 6900 | |
| 21. | | WHOTERT | | I E TUDNEUV |
| | 53/80 R 63 | VANILE DO | 1800 | LE TURNEUX |
| 22. | 55/80 R 57 | XMINE.D2 | 7730 | CAT 994 |
| 23. | 55/80 R 63 | | 8900 | |
| 24. | 58/80 R 63 | | 9444 | CAT 797 (300 ton) |

^{**} Information supplied by MICHELIN TYRES and BRIDGESTONE SA.

Nitralife Pressure Technology (pty)ltd P.O. Box 781793 Sandton, 2146 date: - 18 August 1999.

att :- Mr Rob Sowry.



Aberdary Califor S.A. (Psy) Lamited Replanation No. 58/00515/07 4 member of the Printersy & Course



RE - NITROGEN IN TYRES.

With regard to the progress made regarding Nitrogen in our truck tyres since inception in November 1997 the following has become evident.

- (1) We have found on an application grossing 56 tons(Superlink operation) on 12R22.5 tubeless steelbelt recaps that no blowouts have been experianced since the change to Nitrogen. This operation runs 24 hours a day 5 days a week. Before Nitrogen was installed we were losing one tyre per 1030km trip.
- (2) Towards the end of 1998 we experianced a very high rate of blown tyres. After conducting a full investigation including a tyre survey and blaming the tyre suppliers for bad quality we discovered the problem. On each and every incident of tyre failure the tyre casing had been recapped 5 to 6 times. We find this fact almost unbelievable as our very best before Nirtogen was 3 recaps per casing. We have subsequently backed off our recapping process to 4 recaps.

In the past 2 years of Nitrogen operation we have had excellent results. With proper tyre management in place to monitor all tyres in the fleet I would recommend all Transporters make use of Nitrogen to save cost. I believe without fact that our tyre cost has dropped by approx. 40%.

Thanking you for your continued support.

yours sincerely,

MARK WYBROW
Group Transport Manager
ABERDARE CABLES

AMALGAMATED BULK (PTY) LTD

97/02993/07

P.O. BOX 25772 EAST RAND 1462 PLOT 80 DAHLIA ROAD WELGEDACHT TEL: 011 733-1850/1 733-2093 FAX: 011 733-3140

e mail: amabulk@pix.co.za

30 November 1998

Nitralife P.O. Box 781793 Sandton 2146

ATT: MR ROB SOWRY

Dear Sir,

RE: NITROGEN PLANT

In November 1997, we had a Nitrogen Plant installed by Nitralife at our above premises. Within this period up to date, the results of this product have been a great success in our operation. We run a long distance bulk operation with approximately 940 running wheels, all 12R22.5 and 315/80/22.5 tubeless. On average these vehicles do approximately 1740 Km on a turn-around trip, and are 95% under load. This operation runs in hot conditions (25 to 40 degrees C).

CONCLUSION AS FOLLOWS:

- 1. Tyres run cooler
- 2. Pressures remain constant
- 3. Rims do not rust when tyre is removed
- 4. Our C.P.K. costs have improved by approximately 48%.
- 5. The brand of tyre we use is Bridgestone and the casing life has improved by approximately 45 %.
- 6. Our retreader tells us that our casings are like new tyres and should give us five recaps.
- 7. The only change that we have made is to inflate our tyres with NITROGEN.

In our opinion Nitrogen is the answer to tyre inflation.

and

Congratulations on your product.

F.F. LAVOS

TECHNICAL DIRECTOR

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<u>F.F. LAVOS</u>

TECHNICAL DIRECTOR

UNITRANS REEF TYRE TEMPERATURE TEST CHART

FLEET NO.: TRACTOR # 59477

TRAILER : PUP CP CP 517

DRIVER: SAMSON

DATE 15/4/96 CONTRACT

AVE. SPEED: 66.4

SECUNDA

LOAD: LIQUID CARBONIZER

| | *************************************** | - TOTO - | | | | | | | |
|--------------------|---|---|-----------|-----------|----------------------|-----------|-----------|-------------------|--------------|
| 77. | OH GIVE | DELBERG & SOL | Co. HE | | | | | | T |
| | CIT (XIS) | TRANS REEL | | | | | | | |
| | - | 200 | 6 | 2 | | 040 | 100 | Con Code Code | |
| FOR MANUER | 1/0.0/0 | AID-INNED | 67.60 | 220 | 704.35 | 200 | 700 | WICHCIAN | 20 20 |
| D// 200 | 11100 | | 2000 | 010 | 2000 | 0/2 | 300 | | T |
| | | П | | | | | | | |
| - 1 | | 31 | - | 008 | 52,900 | 790 | 700 | NICHELIN- | |
| PUP TRAILER | | OUTER (N) | | 795 | 52.9°C | 790 | 700 | MICHELIN - MAXI | NITRO 19 |
| | | | | | | | | | |
| | +19.4% | AIR-INNER | 67.6°C | 830 | 63.9°C | 820 | 700 | HRESTONE - MAX! | A/R 16 |
| TRAILER | +20.7% | OUTER - AIR | | 820 | 60,200 | 8/0 | 700 | ARESTONE - MAXI | ı |
| | | | | | | | | | |
| | | N (N) | 2,0'90 | 800 | 2,475 | 04/ | /00 | MICHEUN XZE-IMAXI | N IND 12 |
| TRAILER | | TER | • | 790 | 49.300 | 780 | 700 | | NINO |
| | | 1 | | | | | | | |
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| אוים אינם - ויסוני | 1007 % | OUTED DIE | 62.000 | 250 | 2000 | 700 | /25 | | NZIVALEN |
| 200 | | 1 | | 2005 | 100011 | 700 | 700 | | - |
| | | | | | - | | | | |
| | | (N) | 49.3°C | 890 | 46.0℃ | 088 | 800 | | MITROGEN2 |
| | + 19.6% | AIR | 59,0 °C | | 55.8°C | 9/0 | 88 | FIRESTO. | AIR 1 |
| | _ | 3 rd | CALC | 2 nd | CALC | 1 51 | соц | TYPE (18 Ry) | POSITION |
| MERCEDES BENZ | | | TEMP | | L | 1 | PRESSURE | TYRE 315/80825 | WHEEL |
| | | | (102 kms) | 88929 | $(50 \mathrm{kms})$ | 88877 | 88827 | NG. | SPEEDO. |
| REMARKS | | | 12.45 p.m | 23°C | 11.50 AM | 23°C | @ /20°C | TEMP. | AMBIENT TEMP |
| | | 3 rd TEST | , | 2 nd TEST | | 1 st TEST | TYRE COLD | | |
| | | | 100 | | | | | | |

P.O. 80X 4764, IOHANNESBURG 2000 869-8400

PERMEATION

PRINCIPLE: SEPARATION BY MEMBRANE

- Gas permeation is the passing of a permeable barrier by a gas.
- Different constituents of a gas mixture have different partial pressures.
 Different constituents of a gas also have different permeation speeds from each other.
- We can separate the "fast gases" (in relation to permeation speed): water vapour, hydrogen, carbon dioxide, from the "slower gases": oxygen, argon, carbon monoxide, methane and nitrogen.

PERMEATION SPEED CLASSIFICATION

